

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵:

G01N 33/487, 27/04

A1

(11) International Publication Number: WO 94/23295

(43) International Publication Date: 13 October 1994 (13.10.94)

(21) International Application Number: PCT/GB94/00736 (81) Designated States: CA, GB, JP, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT,

GB

(22) International Filing Date: 6 April 1994 (06.04.94)

(71) Applicant (for all designated States except US): ECOSSEN-SORS LIMITED [GB/GB]: Unit 15. Hanborough Business

7 April 1993 (07.04.93)

SORS LIMITED [GB/GB]; Unit 15, Hanborough Business Park, Long Hanborough, Oxon OX8 8LH (GB).

(72) Inventors; and
(75) Inventors/Applicants (for US only): McALEER, Jerome, Francis [GB/GB]; 52 Nobles Close, Grove, Wantage, Oxon OX12 0NR (GB). ACKLAND, Martin, Robert [GB/GB]; Cedar Cottage, Ginge Road, West Hendred, Wantage, Oxon OX12 8RT (GB).

(74) Agent: NEWBY, John, Ross; J.Y. & G.W. Johnson, Furnival House, 14-18 High Holborn, London WC1V 6DE (GB). Published

With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

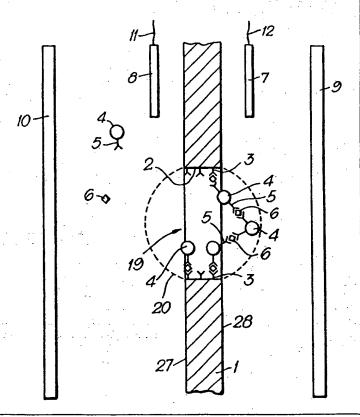
(54) Title: BIOLOGICAL SPECIES DETECTION METHOD AND BIOSENSOR THEREFOR

(57) Abstract

(30) Priority Data:

9307347.6

A method of detection of a species in which the formation of a species-related complex (3, 4, 5) causes displacement of an electrically conductive fluid (29) from a measuring zone (20) and the resultant change in the electrical impedance measured in said zone via electrodes (7 and 8) is used to determine the presence of such a complex. The measuring zone (20) is associated with at least one recess (19) in an electrically insulating substrate (1) and the complex (3, 4, 5) is created on the substrate in or adjacent to the at least one recess (19).



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MIR	Mauritania
ΑU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	. NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	Œ	Ireland	NZ	New Zealand
BJ	Benin	п	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KB	Kenya	RO	Romania
CA	Canada	KG	Kyrgystan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic	SD	Sudan
CG	Congo	. 🔻	of Korea	SE	Sweden
CE	Switzerland	KR	Republic of Korea	SI	Slovenia
CI	Côte d'Ivoire	KZ	Kazakhutan	SK	Slovakia
CM	Cameroon	ш	Liechtenstrin	SN	Senegal
CN	China	LK	Sri Lanka	TD	Chad
cs	Czechoslovakia	LU	Luxenbourg	TG	Togo
: cz	Czech Republic	LV	Latvia	TJ	Tajikistan
DE	Germany	MC	Monaco	TT	Trinidad and Tobago
DK	Denmark	MD	Republic of Moldova	UA	Ukraine
ES	Spain	MG	Madagascar	US	United States of America
FI	Finland	ML	Mali	UZ	Uzbekistan
FR	France	MN	Mongolia	VN	Vict Nam
	Cohen		·		

. 1

BIOLOGICAL SPECIES DETECTION METHOD AND BIOSENSOR THEREFOR

Background of the Invention

1. Field of the Invention

This invention relates to a method and apparatus for the conductimetric determination of biological species (in particular antibodies and antigens).

2. Description of the Related Art

The immunological detection of antibodies or antigens 10 is well known and documented, examples being ELISA and latex agglutination based test kits. In many tests an enzyme is linked to an antibody and subsequent reaction of this enzyme with a suitable substrate results in a colour development. In other examples immunological biosensors have been constructed where the enzyme produces an electrochemically active species and these have been demonstrated to work. To date, however, only the colour-based systems have been commercially successful

GB-A-2204700 discloses a sensor for chemical species 20 which uses conductance changes in channels of molecular dimensions. EP-A-0342382 discloses an enzyme linked immunoassay wherein conductance change is a result of enzyme activity causing electrode coating.

US-A-3799743 is concerned with lysis responsive lipid 25 bilayers in which a binding reaction at the bilayer surface changes the structure and increases conductance. US-A-4191739 measures particle size distribution with a resistive pulse method as particles pass through a hole but is not concerned with changes in solution impedance due to partial 30 plugging of the hole.

Summary of the Invention

According to one aspect of the invention there is

provided a method of detection of a species in which the formation of a species-related complex causes displacement of an electrically conductive fluid from a measuring zone and the resultant change in an electrical parameter measured in said zone is used to determine the presence of such a complex which is characterised in that the measuring zone is associated with at least one recess in an electrically insulating substrate and the complex is created on the substrate in or adjacent to the at least one recess.

By using the present invention, no enzymes are 10 Antibodies may be linked to particles such as latex beads to provide mobile antibody-coated particles of appropriate size. These antibody-coated particles in turn can bind to antibody or antibody-antigen complexes which are 15 bound (e.g. to the inside or edge of a hole of suitable dimension in an appropriate base material, typically a plastic). Thus, when the artefact under test is immersed in a conducting fluid containing antibody-coated particles, and an electric field, which may be alternating, is generated 20 between two electrodes (e.g. across a hole in a substrate) the impedance can be measured. When the coated particles become bound to the inside or edge of a hole, fluid is displaced with subsequent increase in the impedance across the hole. In this aspect the operation of a biosensor 25 according to the invention is similar to that of a Coulter Counter in which the passage of a microbe through a small aperture results in a transient impedance change. Unlike the Coulter Counter, however, the aperture in a biosensor according to the present invention is antibody coated 30 resulting in a permanent impedance change on binding of the analyte the permanence of the change being acceptable because the sensor is disposable after use. Furthermore, since antibody-coated beads may be used, very small target molecules can be detected by the same technique since the 35 volume exclusion is effected by the coated particles which become attached to the analyte. The change in impedance is a measure of the particle-antibody complex with its

corresponding binding site on the antigen (which may be another antibody). A quantitative measure can be made because as more latex bead-antibody complexes bind, the impedance will continue to change. Many holes can be 5 combined to increase the range of the signal or be used as references to eliminate adverse effects of the environment or sample. Furthermore the internal dimensions and the areal density of holes can be optimised in a biosensor according to the invention to produce the best signal to 10 noise ratio.

The binding event can be assisted by causing the fluid to flow through a hole or increasing the rate of mass transfer across the surface of a hole. Fluid can be caused to flow through a hole by suction or by use of an absorbent 15 pad attached to one surface of the plate containing the hole. Similarly, the use of a filter can be used to ensure the reagents are kept in close proximity with holes and not lost to a bulk test solution.

If the target analyte is itself of sufficient size, for 20 example a micro-organism, it may not be necessary to use particle linked antibodies. In this instance antigenic groups on the surface of the organism can cause the organism to bind to antibodies on the surface of the hole and sufficient fluid can be displaced to effect an impedance 25 change.

If a test solution is caused to flow, for example through a hole or by stirring, then antibodies may be attached to a suitable member, which may be movable, for example a rod or cone. The movable member may be placed in 30 the flowing test solution that contains the antigen of interest where they can bind to the antibodies attached to the member. A second antibody attached to a particle may be introduced to the flow if the antigen is not large enough to displace a suitable volume of liquid. An electric field can 35 then be applied and the impedance changes measured. The

WO 94/23295 PCT/GB94/00736

and the state of t

. 4 -

member may move in and out of the field to assist in the measurement or complex formation or to unblock the hole if one is used. (cf. Questor, Difco. UK). To quantify the measurement secured with a biosensor according to this invention an initial impedance value prior to antigen attachment can be measured. Alternatively a reference movable member and electric field can be used to assess changes in resistance.

The roles of antibody and antigen can also be reversed.

10 For example the antigen may be absorbed to the inner surface of the hole to build a system to detect the presence of specific antibodies.

In a further aspect of the invention, no through hole is needed and an electrochemical reaction at a micro15 electrode can be used to observe the antibody-antigen binding event. In this aspect the binding of antibodies to antigens result in obstruction of the electrode surface and can be probed using a suitable electrochemically active species.

In a variation of this mode of operation stripping voltammetry can be used as the method of detection. Thus, for example, an electrochemically active labelled antigen can be displaced from a surface bound antibody by a target antigen in competitive immunoassay and made to concentrate 25 at an electrode. The electrode can, for example, be covered with an ion-permeable (e.g. BAFION) film into which the redox labelled species is allowed to concentrate for some time before being determined by either oxidation or reduction. In this way it is possible to capitalise on the 30 sensitivity of electrochemical pre-concentration techniques in combination with the selectivity of an immunoassay method. In a preferred embodiment, the electrode would comprise a microelectrode array formed in an insulating layer onto which the redox labelled antigen-antibody 35 conjugate would be bound. This configuration maximises the

efficiency of capture of the labelled antibody by the electrode. The same configuration could be used if the antigen were labelled with a strongly adsorbing redox species. Displacement of this molecule in the vicinity of the electrode would result in adsorption onto the electrode. Subsequent electrochemical detection of the adsorbed species could then be used to determine the concentration of the original unlabelled antigen.

In a similar configuration, the antigen label need not 10 be redox active, only appropriately charged. If the electrode were to be covered with a suitable material, such as an organic gel, the labelled antigen will partition and concentrate into this material and can then be determined by charge transfer on polarisation of the interface between the 15 electrode covering material and the analyte solution.

A highly sensitive version of the stripping voltammetry methodology involves the use of antibody coated particles of a metal chosen because it can be readily determined by stripping voltammetry. Numerous configurations for such a 20 method are clearly possible. One example is as follows: One antibody to the analyte of interest is bound to a sensor surface and the sensor is then immersed in a sample solution to which metal particles coated with a second antibody to the analyte have been added. In this way, if analyte is 25 present in the sample, the metal particles become attached to the sensor via sandwich formation and their presence can be subsequently determined by stripping voltammetry, either directly or after dissolution. In the latter case the dissolution of the metal can be effected either chemically 30 (e.g. by acidification) or by electrochemical generation of an oxidant (e.g. a more noble metal).

Brief Description of the Drawings

Specific embodiments of the invention will now be described, by way of examples, with reference to the 35 accompanying drawings, in which:

Figures 1 and 1A show a single hole arrangement of biosensor, respectively, in schematic cross-section and isometric view,

Figure 2 shows a multiple hole arrangement of biosensor 5 in schematic cross-section,

Figure 3 shows a multiple hole arrangement in plan,

Figures 4 and 4A show arrangements of antibodies and antigens,

Figure 5 shows an alternative arrangement for 10 immobilising antibodies,

Figure 6 shows a simple circuit for the measurement of resistance,

Figure 7 shows a simple arrangement where only one antibody is used,

15 Figure 8 shows an arrangement where a hole is not required,

Figures 9 and 9A show an arrangement consisting of many holes in an insulator on the surfaces of which field generating electrodes have been deposited,

Figure 10 shows an arrangement where a multi-analyte array is used,

Figures 11 and 11A show in plan and section, respectively, an alternative to the use of round holes,

Figure 12 and 12A show in plan and section, 25 respectively, an arrangement in which an array of small holes are used to focus the field,

una en estrada de la citualidad a los entreferios introduciones de la comissión de la comissión de la comissió

Figures 13 and 13A show two arrangements where the bulk of the fluid does not pass through the holes but passes in a highly turbulent manner across the surface of the sensor,

Figure 14 shows an arrangement where antibodies are 5 coated onto or in the vicinity of at least one microelectrode,

Figure 15 shows an arrangement in which a labelled antigen is displaced by a target antigen close to one electrode, and

10 Figure 16 shows a further arrangement utilising metal particles trapped in the vicinity of a measuring electrode.

Description of Preferred Embodiments

Referring to Figures 1 and 1A, a hole 19 is formed in 15 a plate of suitable electrically insulating material such as plastic or glass 1. To the inside surface 2 and/or in the vicinity of the hole 19 antibodies 3 are attached through adsorption or by another method such as covalent bonding. An electric field is generated across the hole 19 by 20 applying a potential difference between electrodes 7 and 8 in contact with a fluid 29 trapped between plates 9 and 10. The impedance or admittance between these electrodes 7 and 8 measured via their feeding conductors 12, 11 is determined over a sphere 20 of a diameter set by the size of the hole 25 19 extending outwards from the hole 19. The fluid 29 contains antibody-coated particles (e.g. latex beads 4) which, in the presence of the appropriate antigen, are held in place within the sphere 20 by antibody-antigen complexes 3, 4, 5 and 6 in the region of the hole 19. As these 30 complexes 3-6 displace electrolyte, the impedance measured between the electrodes 7 and 8 is altered since this impedance includes the bore of the hole 19 and the complexes contained therein. To ensure that binding takes place within the influence of the sphere 20, the antibodies 3 are

WO 94/23295 PCT/GB94/00736

- 8

preferably attached to the inner surface 2 of the hole 19.

A multi-hole embodiment of biosensor is shown in Figures 2, 9 and 9A. Many holes 19 can be produced in the base material 1. The bores of some of these holes 19 can be 5 coated with antibody 3. If the bore of a hole 19 is not coated with antibody 3 it can act as a reference to eliminate interferences from both a test solution and the environment. The electrodes 7 and 8 can be formed on surfaces 27 and 28 of the base material 1 in the form of a 10 printed circuit such as the example shown in plan in Figure 3 in which multiple electrodes 8, 13, 15, 17 are used to allow the impedance within each hole 19 to be measured independently.

Figure 4 shows the use of sandwich complexes to cause 15 the latex beads to be held within an appropriate part of the electric field. Figure 4A shows the use of anti-antibodies, for example rat antibodies 3 can be used on the inner surface 2 and rabbit antibodies 5 to rat antibodies can be attached to the particles 4. The rabbit antibodies 5 can 20 only bind to a rat antibody 3 if the antigen 6 has not complexed with the corresponding rat antibody 3. In this case a rise in impedance will indicate the absence of the antigen 6.

Figure 5 shows an arrangement where antibodies can be 25 attached to a movable member 21 that may partly penetrate into a hole 19. The liquid with the antigen 6 to be measured can be sucked or forced through the hole 19. As the fluid passes over the member 21 antigens 6 become attached to the antibodies 3. Antibodies 5 attached to the 30 latex beads 4 are introduced and in turn attach to form complexes 3, 4, 5 and 6. The impedance will increase if antigen 6 is present but not otherwise. If the hole 19 becomes blocked, the member 21, since it is shaped like a cone, can be moved into the hole to remove the blockage. A 35 reference cone can be included to assist in returning the

movable cone to its original position.

Figure 6 shows a simple measuring circuit where the electric field 20 is generated by a voltage source 23 via the conductors 11 and 12 and the electrodes 7 and 8, a 5 voltmeter 24 determining the potential across the electrodes and a sensitive current measuring device 25 measuring the current flowing between the electrodes in parallel with 24.

Figure 7 shows an arrangement where no second antibody 5 or latex beads 4 are required. The antigen 26 used, for 10 example a micro-organism, is sufficiently large to displace enough liquid, by itself, to cause a change in the impedance.

Figure 8 shows an arrangement where no through-hole 19 is needed. The first antibody 3 can now be attached to the 15 outer surface 27 of the base material 1. An electric field is generated between electrodes 7 and 8 as a hemisphere 20a sited above the surface of a binding area 19a. As the antigen-antibody-latex complexes 3, 4, 5, 6 form within the hemisphere 20a the measured impedance between electrodes 7 and 8 changes. A cover 30 (e.g. which could be the integer 9 or 10) may be used to confine the hemispherical field 20a and aid measurement. The cover 30 may be movable towards or away from the base material 1 to allow greater access of the antigen 6 to the bound antibody 3.

Figures 9 and 9A show an arrangement of biosensor with multiple holes 19. The electrodes 7 and 8 can be formed by depositing a suitable conducting material, for example carbon or gold, onto inner 28 and outer 27 surfaces of the base material 1 and then the holes can be drilled through 30 the entire assembly. In this configuration the field generating electrodes can be very close together so that the impedance between the two electrodes is highly sensitive to events taking place within the respective holes 19.

and the second of the second

Figure 10 shows, in cross-section, an arrangement where antibodies to different antigens/analytes are attached to individual holes 19. Each hole is adapted to detect a particular antigenic species, the corresponding antibodies 5 5 and 33 being attached to the particles 4. If the antigens 6 and 31 are of sufficient size, for example microorganisms, then the second antibodies 5 and 33 attached to the particles 4 will not be required. A device configured in such a way would be capable of simultaneous determination 10 of several species.

Figures 11 and 11A show an arrangement of biosensor where the holes 19 are not round and the first antibody 3 is attached to a portion of the base material 1 which has holes 19 of various shapes adjacent to it.

- 15 Figures 12 and 12A show an arrangement of biosensor where a matrix 34 of small holes 19 are used to focus the electrical field. A first antibody 3 can be attached to the surface 27 of the base material 1 in the regions that remain adjacent to the matrix 34 of small holes.
- Referring to Figures 13 and 13A, the fluid is made to flow along one surface of the device beneath a cover 30 in a manner such that a high mass transfer coefficient is generated, greatly increasing the probability of the analyte being captured. A specific advantage of this geometry is 25 that a high volume of liquid can be sampled with a high probability of capturing a low concentration of species without the need for time-consuming filtration. The electrodes 7 and 8 coat the layer of base material 1 and a bottom sheet 31 closes the measuring zone from below.
- Referring to Figure 14, each hole 19 can be formed in an insulating layer 1 on a conductor 7 to produce a micro-electrode or micro-electrode array as described in WO91/08474. The antibody 3 can be bound to exposed areas of the conductor 7 or to the insulating layer. Subsequent

attachment of a target antigen 6 or a particle-antibodyantigen complex 4, 5, 6 results in restricted diffusion, within a diffusion hemisphere 20a, of an electrochemically active marker species E and this restricted diffusion can be 5 sensed electrically as a change in impedance.

Referring to Figure 15, a labelled antigen 6a attached to an antibody 3 is bound in close proximity to a microelectrode exposed through a hole 19 in a layer 42 overlaying the electrode 7. The labelled antigen 6a is displaced by a 10 target antigen 6 and accumulates either on the electrode surface 7 or, as illustrated, in a layer of film 8 covering the electrode 7. The presence of the labelled antigen 6a can then be determined electrochemically providing an indication of the presence of the target antigen 6.

Referring to Figure 16, antibody-coated metal particles
4a become attached to surface bound antibodies 3 via
sandwich formation with a respective antigen 6 and held in
close proximity with an opening 19 formed in a layer 43
overlaying the electrode 7. The presence of metal is then
20 determined electrochemically either directly or via mediated
electron transfer using another electroactive species such
as an electrochemically generated oxidant layer 45
previously coated onto the electrode surface 7.

A convenient way to fabricate any of the above-25 described apertured plates is by laser photoablation. (see W091/08474). Thick film deposition processes can be used in the fabrication of biosensor devices according to this invention.

CLAIMS

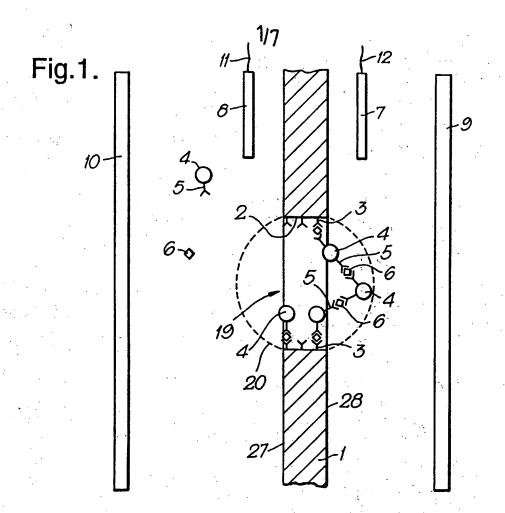
- 1. A method of detection of a species in which the formation of a species-related complex causes displacement of an electrically conductive fluid from a measuring zone 5 and the resultant change in an electrical parameter measured in said zone is used to determine the presence of such a complex characterised in that the measuring zone is associated with at least one recess in an electrically insulating substrate and the complex is created on the 10 substrate in or adjacent to the at least one recess.
 - 2. A method according to claim 1, characterised in that the or each recess is a hole and the fluid passes through the at least one hole to aid formation of the complex.
- 3. A method according to claim 1 or claim 2, characterised in that the complex is created on an antibodycoated particle and the particle displaces fluid from the measuring zone.
- 4. An immunological biosensor where the formation of 20 surface bound antibody/antigen complexes results in the displacement of a conductive fluid in a measuring zone defined by an electric field causing a permanent change in the electrical impedance measured in said zone.
- 5. An immunological biosensor as claimed in claim 4, 25 characterised in that the measuring zone includes at least one hole in an electrically insulating base material, the inner surface of the at least one hole being coated with antibodies.
- 6. An immunological biosensor as claimed in claim 5, 30 characterised in that the electric field is generated across at least one hole in a base material which is immersed in a fluid.

A DESCRIPTION OF THE CONTROL OF THE CONTROL OF THE SECOND OF THE CONTROL OF THE C

- 7. An immunological biosensor as claimed in claim 4, 5 or 6, characterised in that a second antibody is used and attached to a suitable mobile particle.
- An immunological biosensor as claimed in claim 5,
 or 7, characterised in that many holes are provided in the same base material.
 - 9. An immunological biosensor as claimed in claim 8, characterised in that some of the holes act as reference holes.
- 10 10. An immunological biosensor as claimed in any one of claims 5 to 8, characterised in that fluid passes through the at least one hole to aid the formation of antibody/antigen complexes.
- 11. An immunological biosensor as claimed in any one 15 of claims 5 to 8, characterised in that a suitable material overlies the base material to entrap antibodies attached to particles in the fluid.
- 12. An immunological biosensor as claimed in any one of claims 4 to 11, characterised in that a first antibody is 20 attached to a cone or rod which can move in and out of the electric field.
- 13. An immunological biosensor as claimed in claim 4 or claim 7, characterised in that the electric field is generated across the surface of a substrate and electrolyte 25 is displaced by antigen/antibody complex formation causing a change in measured impedance of the measuring zone.
- 14. An immunological biosensor as claimed in claim 10, characterised in that a material is used on the underside of the base material having properties to draw fluid through 30 the at least one hole.

and with the contribution with a property contribution of the cont

- 15. An immunological biosensor as claimed in any one of claims 4 to 14, characterised in that at least one hole adjacent to the measuring zone is used to position the electric field.
- 5 16. An immunological biosensor as claimed in claim 8 or claim 13, characterised in that different antibodies are attached to different holes or recesses or regions adjacent thereto to yield a multi-analyte test sensor.
- 17. An immunological biosensor as claimed in any of 10 claims 5, 6, 8, 9, 10 or 14 to 16, characterised in that the hole(s) in the base material is/are made using laser photoablation.
- 18. An immunological biosensor as claimed in claim 5, 8 or 15, characterised in that the electric field is focused 15 by a matrix of holes.
 - 19. An immunological biosensor as claimed in claims 8, 11, 16 or 18, where means to enhance mass transfer is provided to increase sensitivity.
- 20. An immunological biosensor as claimed in any 20 preceding claim, characterised in that the substrate is fabricated by a thick film deposition process.
- 21. An immunological biosensor comprising a disposable micro-electrode with at least one recess therein and with antibodies attached in sufficient proximity to the at least 25 one recess that antigen binding can be observed as a permanent change in steady state current due to electrochemical oxidation or reduction of an appropriate marker species.



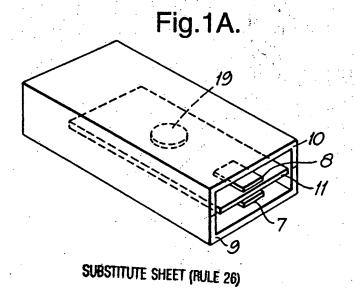


Fig.2

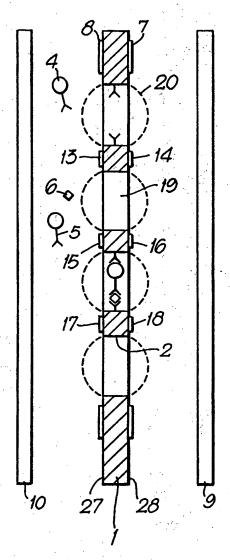
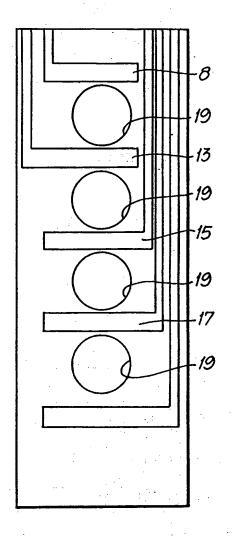
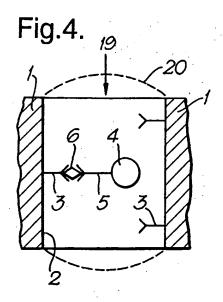
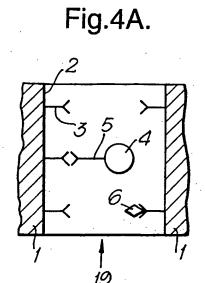
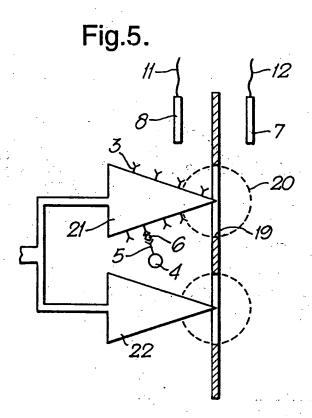


Fig.3.









SUBSTITUTE SHEET (RULE 26)



Fig.6.

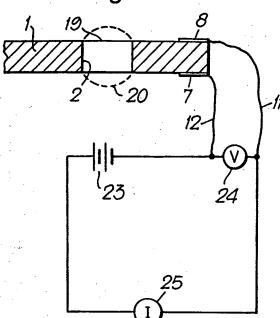


Fig.7.

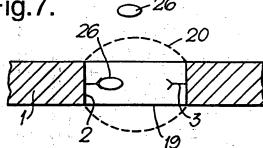
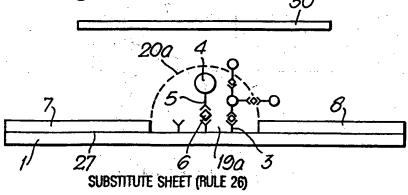


Fig.8.



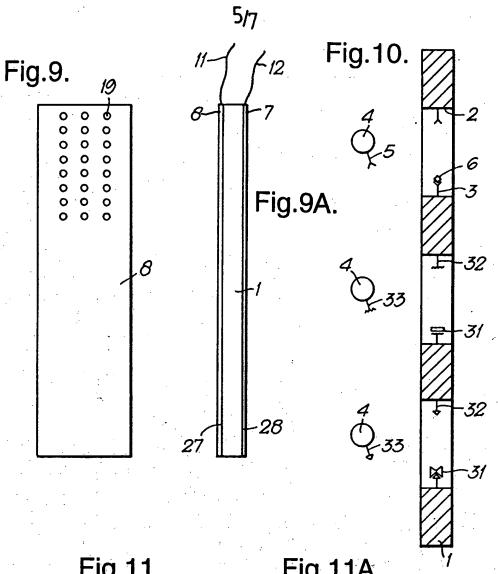
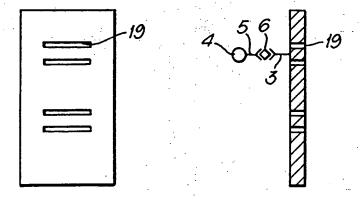


Fig.11.

Fig.11A.



SUBSTITUTE SHEET (RULE 26)

Fig.12.

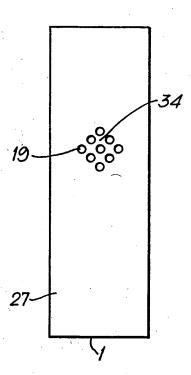
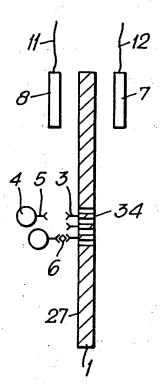
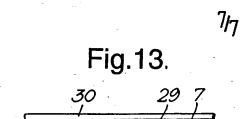


Fig.12A.





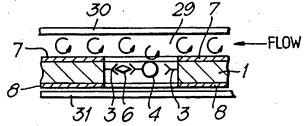


Fig.13A.

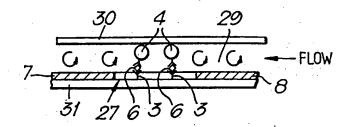
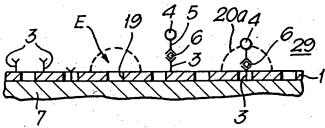
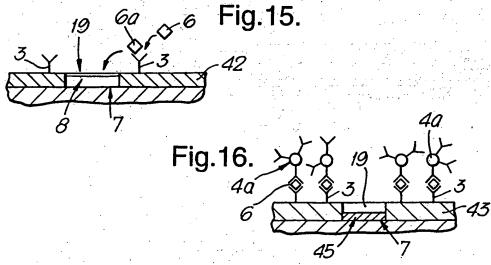


Fig.14.





SUBSTITUTE SHEET (RULE 26)

INTERNATIONAL SEARCH REPORT

International application No. PCT/GB 94/00736

	PCT/GB 94/00736
A. CLASSIFICATION OF SUBJECT MATTER IPC 5 G01N33/487 G01N27/04	
According to International Patent Classification (IPC) or to both national classifica-	auon and IPC
B. FIELDS SEARCHED	
Minimum documentation searched (classification system followed by classification IPC 5 GO1N	n symbols)
Documentation searched other than minimum documentation to the extent that suc	th documents are included in the fields searched
· · · · · · · · · · · · · · · · · · ·	
Electronic data hase consulted during the international search (name of data base a	and, where practical, search terms used)
C. DOCUMENTS CONSIDERED TO BE RELEVANT	
Category Citation of document, with indication, where appropriate, of the relev	vant passages Relevant to claim No.
WO,A,90 05300 (MIDWEST RESEARCH TECHNOLOGIES) 17 May 1990	1,3,4
A see the whole document	2,5-16,
	21
DE,A,30 28 569 (KAUFMANN, KONRAD) February 1982	25 1,4,21
see the whole document	
US,A,4 997 526 (ROBBLEE) 5 March 19 see the whole document	991 1,4,21
EP,A,O 311 768 (OHMICRON CORPORATION April 1989	ON) 19 1,4,21
see the whole document	
X Further documents are listed in the continuation of hox C.	Patent family members are listed in annex.
Special categories of cited documents :	later document published after the international filing date
A* document defining the general state of the art which is not considered to be of particular relevance	or priority date and not in conflict with the application but cited to understand the principle or theory underlying the
li* earlier document but emblished on or often the enternational	invention document of particular relevance; the claimed invention
I. document which may throw doubts on priority claim(s) or	cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
citation or other special reason (as specified) Of document referring to an oral disclosure, use, exhibition or	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such document.
other means	document is combined with one or more other such docu- ments, such combination being obvious to a person skilled in the art.
P* document published prior to the international filling date but later than the priority date claimed "&"	document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
Date of the actual completion of the international search 25 July 1994	Date of mailing of the international search report 2.5. 08. 94

INTERNATIONAL SEARCH REPORT

International application No. PCT/GB 94/00736

C.(Continua	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	PCT/GB 94/00736		
Category *	y Clabon of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.	
A	DE,A,36 34 573 (MESSERSCHMITT-BÖLKOW-BLOHM GMBH) 22 October 1987 see the whole document		1,4,21	
١	US,A,3 799 743 (ALEXANDER) 26 March 1974 cited in the application		1,2,4,21	
			i e	
	and the sign of th			
`				
i		.		

Form PCT ISA 218 (continuation of second sheet) (July 1992)

1

INTERNATIONAL SEARCH REPORT

information on patent family members

International application No. PCT/GB 94/00736

Patent document cited in search report	Publication date	Patent family member(s)		Publication date	
WO-A-9005300	17-05-90	AU-A- CA-A-	4647589 2002660	28-05-90 10-05-90	
DE-A-3028569	25-02-82	NONE			
US-A-4997526	05-03-91	NONE			
EP-A-0311768	19-04-89	US-A-	4916075	10-04-90	
DE-A-3634573	22-10-87	DE-A- EP-A,B	3776679 0263948	26-03-92 20-04-88	
US-A-3799743	26-03-74	NONE			